



TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT: Maintenance	RESULT AREA	P	Q	DEF:- A		C	D	S	M

# KAIZEN IDEA SHEET

F/IMS/05

**CELL:-** Fuel cock    **CELL NAME:-** A369    **MACHINE / STAGE:-** Caulking    **OPERATION:-** Caulking

**KAIZEN THEME :-** To eliminate part rejection

**WIDELY/DEEPLY:-** Deeply

**PRESENT STATUS :-** Chance of cover miss while operation.



**IDEA:-** Provision of sensor

**COUNTERMEASURE :-** Provided a sensor to detect the presence of cover.



<b>BENCHMARK</b>	01 no's
<b>TARGET</b>	00 no's
<b>KAIZEN START</b>	25.09.17
<b>KAIZEN FINISH</b>	25.09.17

**TEAM MEMBERS:-**  
Pawan  
Ganesan

- BENEFITS:-**
1. Parts missing eliminate
  2. *Body rejection avoided.*

**WHY - WHY ANALYSIS :-**

- Why1:-** Chance of cover miss while operation.
- Why2:-** No confirmation of presence of cover
- Why3 :-** No poka yoka

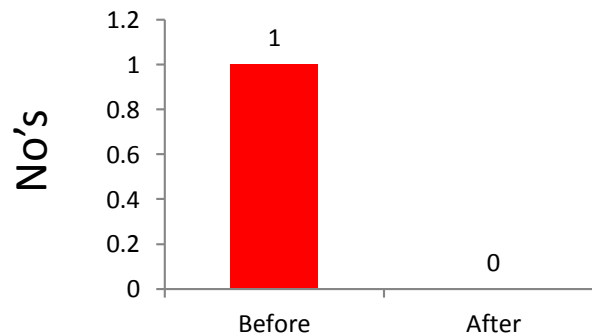
**ROOT CAUSE:-** No poka yoka

**REGISTRATION NO. & DATE:-** 1861 & 03.10.17

**REGISTERED BY:-** Kumar vadivel

**MANAGER'S SIGN:-** Dinesha m

**RESULT:-** Eliminated the parts rejection



**KAIZEN SUSTENANCE**

**WHAT TO DO :-** one time action  
**HOW TO DO :** -----  
**FREQUENCY :** -----

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
1600	-----	1600

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

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